



Select hopper bin sizes (additional models also available)
Including 40° Roof, SPRING-LOCK® Lid and HYDROSHIELD® Weather Guard

MODEL	CAPACITY 40 LB./CUBIC FT.		HEIGHT TO FILL FEET-INCHES
	TONS	CUBIC FEET	
6-Foot (1.8-Meter) Diameter Bins w/60° Hopper			
6-Ft. 1-Ring	3.1	156.9	11' 6"
6-Ft. 2-Rings	4.6	231.9	14' 2"
6-Ft. 3-Rings	6.1	306.9	16' 10"
6-Ft. 4-Rings	7.6	381.9	19' 6"
7-Foot (2.1-Meter) Diameter Bins w/67° Hopper			
7-Ft. 1-Ring	4.9	245.6	14' 9"
7-Ft. 2-Rings	6.9	347.0	17' 5"
7-Ft. 3-Rings	9.0	448.4	20' 1"
7-Ft. 4-Rings	11.0	549.8	22' 9"
7-Ft. 5-Rings*	13.0	651.2	25' 5"
7-Ft. 6-Rings*	15.1	752.6	28' 1"
9-Foot (2.7-Meter) Diameter Bins w/60° Hopper			
9-Ft. 1-Ring	8.6	427.6	15' 7"
9-Ft. 2-Rings	12.0	597.6	18' 3"
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MODEL	CAPACITY 40 LB./CUBIC FT.		HEIGHT TO FILL FEET-INCHES
	TONS	CUBIC FEET	
12-Foot (3.7-Meter) Diameter Bins w/60° Hopper			
12-Ft. 1-Ring	17.8	887.5	19' 5"
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12-Ft. 3-Rings	29.7	1484.4	24' 9"
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12-Ft. 6-Rings*	47.6	2379.9	32' 9"
12-Ft. 7-Rings*	53.6	2678.3	35' 5"
15-Foot (4.6-Meter) Diameter Bins w/60° Hopper			
15-Ft. 2-Rings*	41.5	2076.0	25' 10"
15-Ft. 3-Rings*	50.9	2542.5	28' 6"
15-Ft. 4-Rings*	60.2	3008.6	31' 2"
15-Ft. 5-Rings*	69.5	3474.9	33' 10"
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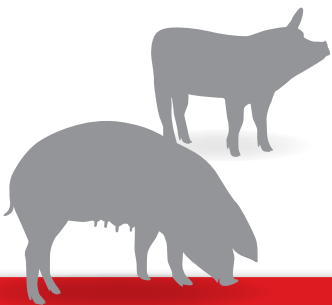
Feed bin models 9-ft. 3-rings and larger feature hopper reinforcement angles and a heavy gauge steel welded collar to help the bin hold its shape over many years of hard use.

*Includes ladder safety cage. Safety cages are included as a standard feature for bin ladders exceeding 20 feet (6 m) in height, conforming with U.S. OSHA standards.

FEED STORAGE



**DESIGNED TO PERFORM.
PROVEN TO DELIVER.™**



FEED STORAGE

ALL-OUT PERFORMANCE AND RELIABILITY

The feed bin is the very heart of any feeding system. If the bin lets you down, the system quits. Chore-Time's ALL-OUT® Feed Management System raises the industry standard for being durable and reliable. The innovative design and features for Chore-Time's state-of-the-art feed bins and their accessories provide solutions for better productivity and bin performance in your operation. Chore-Time's feed bin accessories also add more value and convenience to the feeding system by helping to make feeding chores easier.

ALL-OUT® System for "all-out" feed bin performance

- › Chore-Time's ALL-OUT® System bin design offers greater longevity and works to promote a uniform mass flow of feed out of the bin for first-in, first-out feed performance.
- › Chore-Time's Feed Bins are manufactured to our exacting quality standards in our own factory.
- › Bin builders prefer Chore-Time's precision manufacturing because it means these bins assemble easily to save time and labor during construction.
- › CHORE-TIME® Feed Bin diameters range from 6 to 15 feet (1.8 to 4.6 m). Larger bin sizes are also available.
- › Body sheets are formed with the standard 2.66-inch corrugation from long-lasting, galvanized steel in gauges ranging from 8 to 20.
- › Bin lids, collars, hopper sheets and

roof panels receive the same careful attention as body sheets.

- › Hoppers are available in 60- and 67-degree angles to match user requirements based on the feed type to be stored.
- › Bin legs are fabricated from heavy, galvanized steel to make a column-like structure formed with six separate bends or "breaks" for added strength.
- › Bins are assembled using high-strength grade 8.2 bin seal bolts with special JS-1000™ weather-resistant coating.
- › Optional polypropylene-encapsulated head bolts provide enhanced corrosion resistance.

JS-1000 trademark is not owned or licensed by CTB.



40° ROOF SLOPE

- › Chore-Time Feed Bin roofs feature a 40-degree angle for maximum filling capacity.
- › Taller roof profile makes the fill hole more visible for feed truck augers.



POLYCARBONATE UPPER BOOTS

- › Available in translucent red polycarbonate for durability and impact resistance.
- › Optional clear model available.
- › Available in straight-out, 30-degree, single or twin configurations.
- › Designed for Chore-Time FLEX-AUGER® Coreless Auger System and also works with 4-inch (102-mm) and 6-inch (152-mm) solid-core augers.
- › Boot transition promotes even feed flow and offers the ability to visually inspect the feed flow to the bin's boot and auger system.



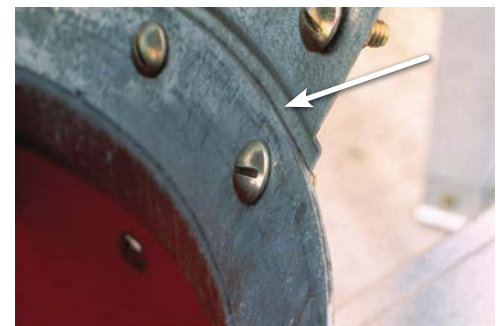
SPRING-LOCK® LID

- › Exclusive SPRING-LOCK® Lid provides a positive, spring-aided closing action, yet is easy to open with one hand.
- › Patented design resists wind and keeps out snow and rain.
- › When open, the lid slides down and out of the way of feed truck's auger.
- › Also allows remote bin opener location to aid biosecurity measures.



HYDROSHIELD® WEATHER GUARD

- › HYDROSHIELD® Weather Guard directs moisture to drip off the bin's sidewall to keep it off the bin's hopper and boot.
- › Standard feature for all Chore-Time feed bins.



SMOOTH INNER SURFACE

- › The bottom edge of Chore-Time's bin hopper panels are off-set to provide a tighter-sealing, smooth inner surface to aid feed flow.

FEED STORAGE

OUTSTANDING BIN FEATURES



HOPPER ACCESS DOOR

- › Optional ACCESS PLUS® Hopper Access Door permits easy clean out of the bin from the ground.
- › Door panel lifts out for convenient bin interior access.



SHAKER-PLATE® CONTROL

- › Patented SHAKER-PLATE® Material Flow Control option vibrates to create mass flow of stored feed.



16-INCH HOPPER OPENING

- › Chore-Time's popular 16-inch (406-mm) diameter hopper opening and bin boot is standard.
- › Optional 25-inch (635-mm) diameter hopper opening and boot offers you greater operational versatility. Galvanized steel transitions available.



25-INCH HOPPER OPENING



WEIGH-MATIC® SCALE SYSTEM

- › Digital WEIGH-MATIC® Bin Scale System uses temperature-compensated load cells to give highly accurate real-time feed inventory weights.
- › This bin option aids in better managing feed stored in individual feed bins – without having to climb feed bins!



FEED VIEWING WINDOWS

- › Optional feed viewing windows are available to fit either bin sidewall or hopper.
- › Check feed levels without climbing the feed bin.



HOPPER SLIDE VALVE

- › Unique Hopper Slide Valve Kit is an option that provides an alternative way to easily remove small amounts of feed from a feed bin.



STURDY LADDER SYSTEM

- › Sturdy ladder system securely bolts to both bin roof and bin sidewall.
- › The roof ladder is standard on all bins 7-foot (2.1 m) diameter and larger.
- › The optional sidewall ladder system includes a patented handrail at the top to aid the transition from the sidewall ladder to the roof ladder.
- › Ladder rungs are made of round, galvanized steel tubing securely swedged to the ladder's side rails and provide a hand-filling, secure grip for comfortable, easy climbing.
- › The sidewall ladder design includes plenty of space between the rungs and bin wall for a firm footing.



LADDER SECURITY DOOR

- › Optional ladder security door aids hog farmers in their bio-security measures by helping restrict unauthorized access to the feed bin's ladder.



LADDER RUNGS



AUTO BOOT SLIDE ACTUATOR

- › Choice of manual and automatic actuators with both featuring a reliable rack and pinion design that provides simple, trouble-free operation of the bin boot's shut-off slide.
- › Optional automatic boot slide actuator system automatically closes boot slide shut off on empty bin while opening second bin in tandem systems to help keep pigs from missing a feeding.
- › If both bins are empty or if there is a feed flow problem, the automatic actuator turns the feed delivery system off and issues an alert.



MANUAL BOOT SLIDE ACTUATOR



FEED STORAGE

ALL-OUT® FEED MANAGEMENT SYSTEM



Chore-Time and its sister company, Brock, have been providing feed bins to the hog industry since 1957. They have led the way in updating bin designs to include features that provide solutions to common industry problems. Chore-Time's feed bin today continues to feature the strength, quality, design and warranty backing that result in a bin you can count on for years of reliable service.

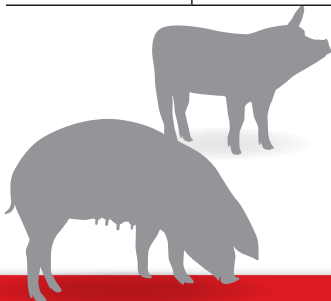
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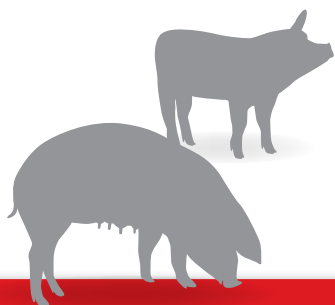
CHORE-TIME®



FEED BIN BOOT SLIDE ACTUATORS

TRUBLE-FREE OPERATION

- › Reliable design and easy to operate
- › Manage & coordinate feed stored in tandem bin systems
- › Provides simple, trouble-free operation

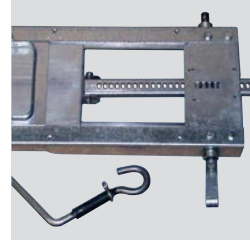
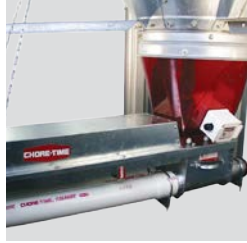
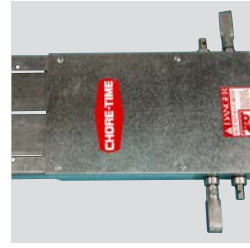


FEED BIN BOOT SLIDE ACTUATORS

CHORE-TIME® Automatic and Manual Feed Bin Boot Slide Actuators allow pig producers to easily operate their single or tandem bin system's boot shut-off slides. Both versions feature a reliable design that provides simple, trouble-free operation.

Automatic Boot Slide Actuator

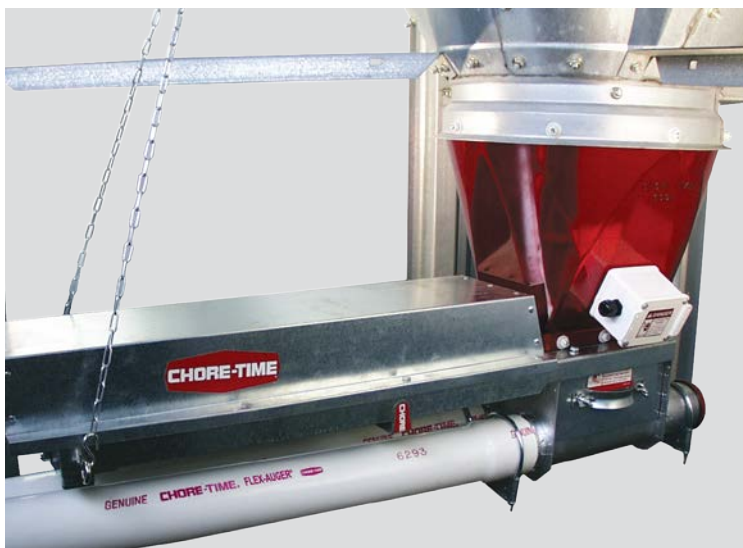
- > The Automatic Boot Slide Actuators are designed to aid producers in managing feed storage on either a single straight-through or twin straight-through tandem feed bin system so that pigs do not miss a feeding.
- > The operator can tell the system which bin to feed from first and when the feed bin runs empty, the system will automatically switch to the next bin.
- > The control system's easy-to-see indicator lights identify the position of each boot slide.
- > The Automatic Boot Slide Actuators use a reliable linear actuator design for durable, trouble-free operation of the bin boot's feed shut-off slides.



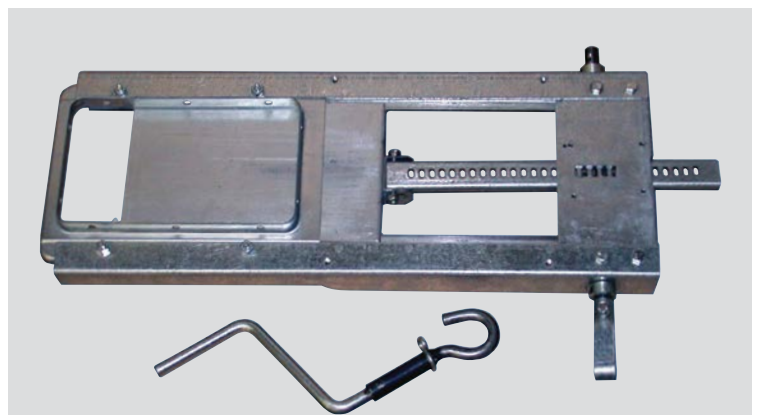
Manual Boot Slide Actuator

- > The Manual Boot Slide Actuators from Chore-Time help producers to easily open and close the feed bin boot slides without having to physically crawl under, around or through the feed bin's leg and hopper support bracing system.
- > The easy-to-operate rack and pinion design quickly opens or closes boot slides with 2-1/8 crank turns and

- can be operated with an optional telescoping handle that extends from 5 to 8 feet (1.5 to 2.5 m) in length.
- > Opener can be installed for either right- or left-hand operation.
- > Producers can manage feed storage on any Chore-Time straight-out or 30-degree lower boot.



AUTOMATIC BOOT SLIDE ACTUATOR



MANUAL BOOT SLIDE ACTUATOR



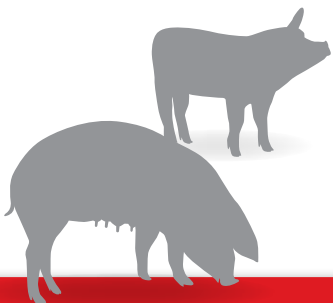
CHORE-TIME[®]



ACCESS PLUS[®] HOPPER ACCESS DOOR

EASY ACCESS FOR FEED BIN CLEAN-OUT

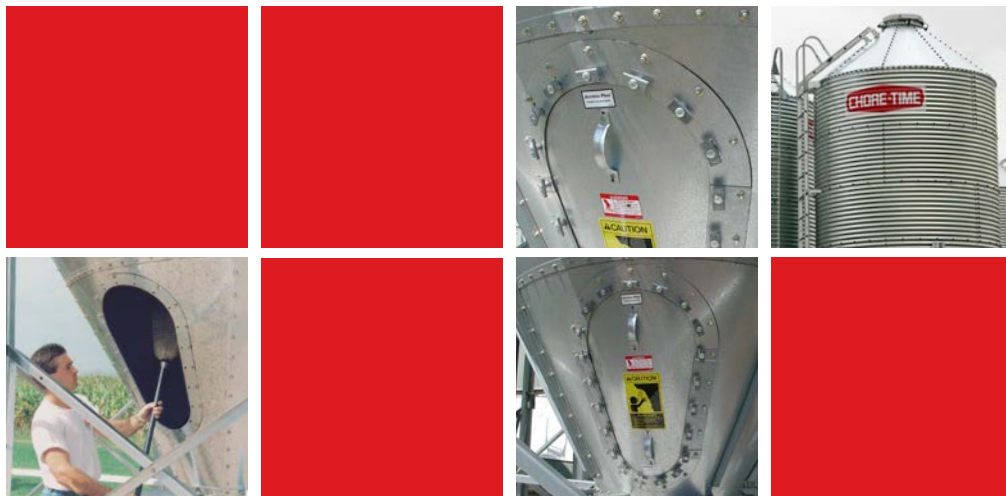
- › Easily access the inside of the feed bin
- › Convenient ground-level bin cleaning
- › ALL-OUT[®] Feed Management System



FEED BINS

ACCESS PLUS® HOPPER DOOR

Chore-Time's ACCESS PLUS® Hopper Door makes it easy to clean out your feed bin from ground level. This access door offers an easier option for bin cleaning versus the need to climb and then enter the confined space of the feed bin. Instead, you simply open the ACCESS PLUS Door panel, clean out the bin's interior and then close the door. ACCESS PLUS - it's another feature of Chore-Time's state-of-the-art feed storage bins and their innovative ALL-OUT® Feed Management System.



Permits easy feed bin cleanout from the ground

- > Growers no longer have to climb the feed bin to clean it. Instead, they simply open the ACCESS PLUS® Door panel, clean out the feed bin's interior while standing on the ground and then close the ACCESS PLUS Door panel when they are finished.
- > Door is located in the feed bin's hopper for convenient, ground-level access to the interior of the feed bin.
- > Simply removing the "T"-handle bolts (no tools needed), frees the ACCESS PLUS Door panel to be lifted out of the bin's hopper to start the interior cleaning process.
- > The Chore-Time ACCESS PLUS Door's opening is ergonomically-shaped to make it wider at the top than it is at the bottom. This allows users to easily and comfortably clean out the feed bin.
- > After the cleaning chores are completed, the user simply returns the door panel to the opening and tightens the "T"-handle bolts.
- > The ACCESS PLUS® Door Panel also features a rubber-like seal to re-seal the hopper opening when the door is back in place.



SIMPLE-TO-REMOVE ACCESS DOOR



EASY GROUND-LEVEL BIN CLEAN-OUT

CHORE-TIME®